



This 2016 Volvo D13 powered a rig in coast-tocoast operation using a tandem driving team from a Youngstown, Ohio area fleet. Oil drains were at 30,000 miles using Guardol FE[®] 10W-30 (FA-4), accumulating 762,000 miles at the time of tear down. Performance is notable in that Volvo does not endorse the use of FA-4 oils.



Piston 1 - Thrust

PISTONS

Engines accumulating this kind of mileage in heavy haul service would typically exhibit varying amounts of medium and heavy carbon deposits in the ring grooves. In this case there is only light carbon and virtually no piston skirt scuffing. Guardol FE 10W-30 protects where it counts.

762,000 MILES





Piston 1 - Crown



Piston 1 - Anti Thrust



Piston 1 - Undercrown







Liner 1B





Cylinder liners are subject to extensive heat and friction over the life of an engine. These representative examples show they are free from scuffing (cross-hatching looks great) and there's very minimal wear in the ring turn-around zone.





Liner 2A





Liner 2B

Rocker Cover

The oil pan and rocker cover are where sludge is often found in engine teardowns. Close inspection of the photos here tell a different story.

Oil Pan



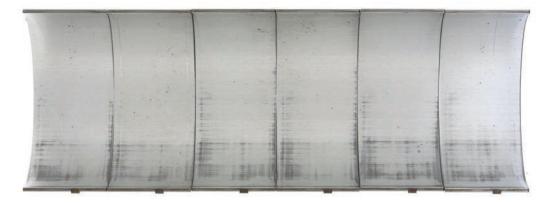


Rod Bearing Upper

ROD **BEARINGS.**

Rod bearings show little to no wear. Guardol FE[®] 10W-30 provides maximum durability.







Rod Bearing Lower

Cam Bearing Upper

Because the Volvo cam shaft is larger than most other manufacturers, performance here is critical. Effective film strength of our FA-4 10W-30 provides all the protection you need to assure long life of the engine.

Cam Bearing Lower





© Phillips 66 Company. Phillips 66® and its logos and products are registered trademarks of Phillips 66 Company. BL-P66-202425